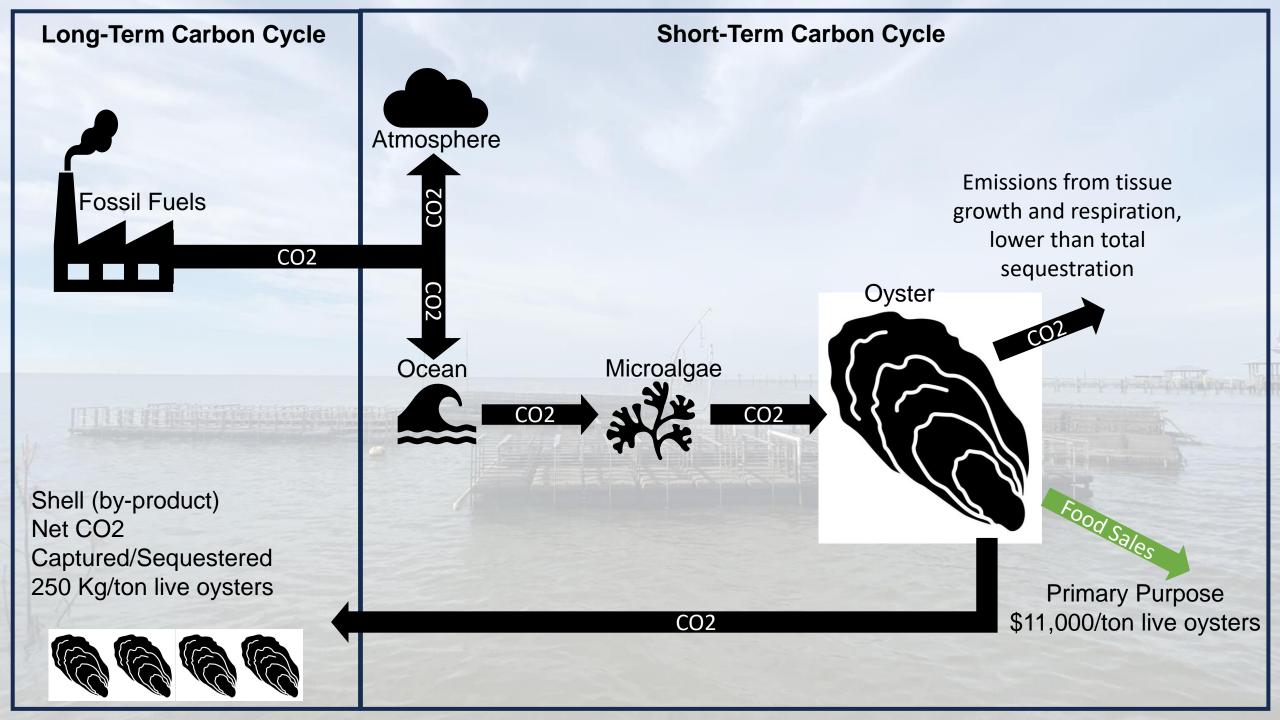
## Automating Oyster Production at Scale on Submersible and Mobile Watercraft

Andy DePaola Carbon Dioxide Reduction



**Kiloton Scale** 

- Footprint: 10m x 3m x 1m
- 3 tons CO2 sequestered per year
- 200 hectares at 1m depth
- Double capacity at 2m depth and 10 shelves

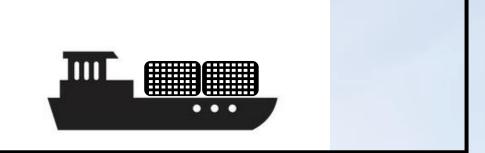
#### Megaton Scale

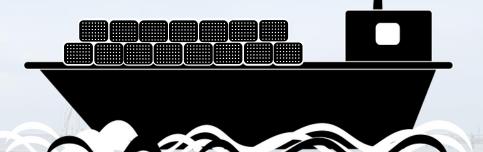
- Footprint: 100m x 40m x 10m
- 80 mesh containers per barge
- 12 tons sequestered per year per unit
- 960 tons sequestered per year per Megavator
- 200 Megavators per square kilometer

#### **Gigaton Scale**

- 3D Oyster Reefs ("Chia Plant" model)
- Spat is set on light weight matrices during 1-to-2-month nursery time on Megavator
- Matrices are transported to reef site and deployed on bottom
- 3D Oyster Reef fills out in one season
- Oyster feces & pseudofeces settles on sequestered interstitial spaces between growing oysters and withing valves after oysters die







#### **Shellevator: Novel Invention**



Inited States Patent and Trademark Off

Shellfish Aquaculture Apparatus

- Issued 2019
- Tank with air inlet & exhaust port
- Container holding shellfish above tank
- Compressed gas source configured to supply gas to the tank via airline connected to the tank
- Pneumatic Method
  - Issued 2021
  - Floating apparatus by displacing water in tank with compressed air
  - Sinking apparatus by refilling tank with water
- Lift vessels above and below aquaculture gear
  - Issued 2022
  - Apparatus and Method
  - Depth unlimited
  - Positioned at selected positions throughout water column

#### Tumble in Mass Waves & Tilt

- Polish
- Sculpt
- High density >50#/bags

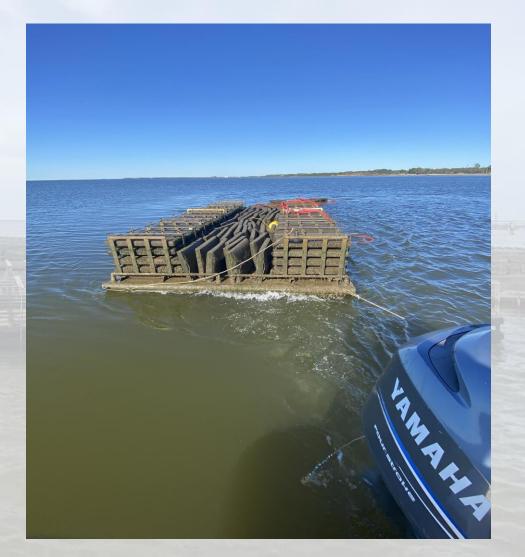


## Polished & Sculpted Double Cup



### **Mobile Oyster Farm**

- Avoid harm
  - Mortality
  - Closures
- Control growth
  - Accelerate with high salinity
  - Slow at low salinity
- Enhance flavor or yield
- Improve safety
- Maintain cash flow





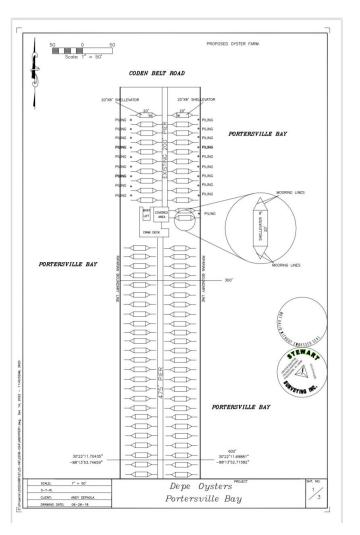
#### Every Shellevator has a Story

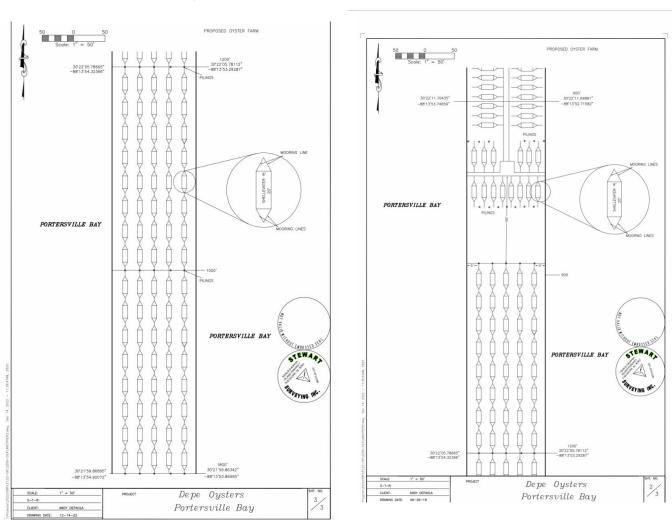
### Modular Pin Barge

- Four independent lift vessels
  - 2 bow modules: 16' X 5'
  - 2 stern modules: 15' X 5'
- Marine grade aluminum
- Footprint: 310 square feet
- Depth range: 3.5 9'
- Scale
  - Ten tons lift
  - 180 bags
- Modular design
  - Facilitates transportation
  - Increase size or number of modules



## 3-D Growth Through Water Column 3-5 million oysters/Acre





#### Shellevator Economics: Oysters for a Dime

#### • Equipment costs

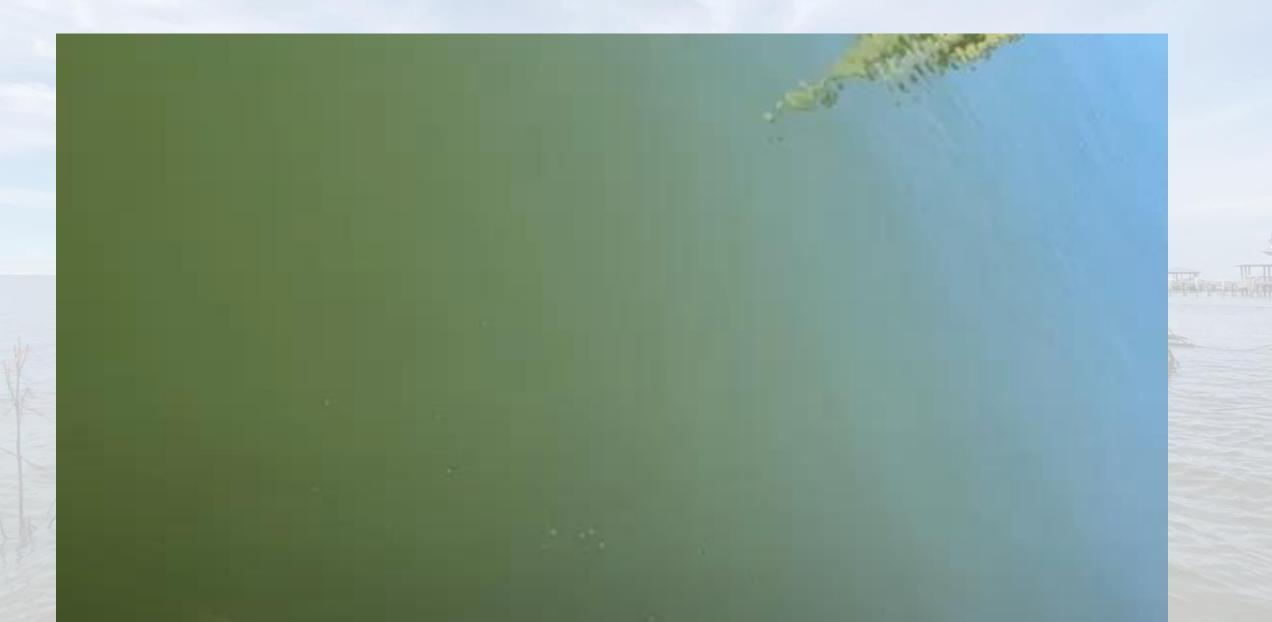
- Initial purchase: \$0.50-\$1.00 per oyster
- Life span: 15 years +
- ~\$0.03 per oyster
- Seed cost (R6): \$0.03

• Labor costs (2.5-3" oyster): \$0.04

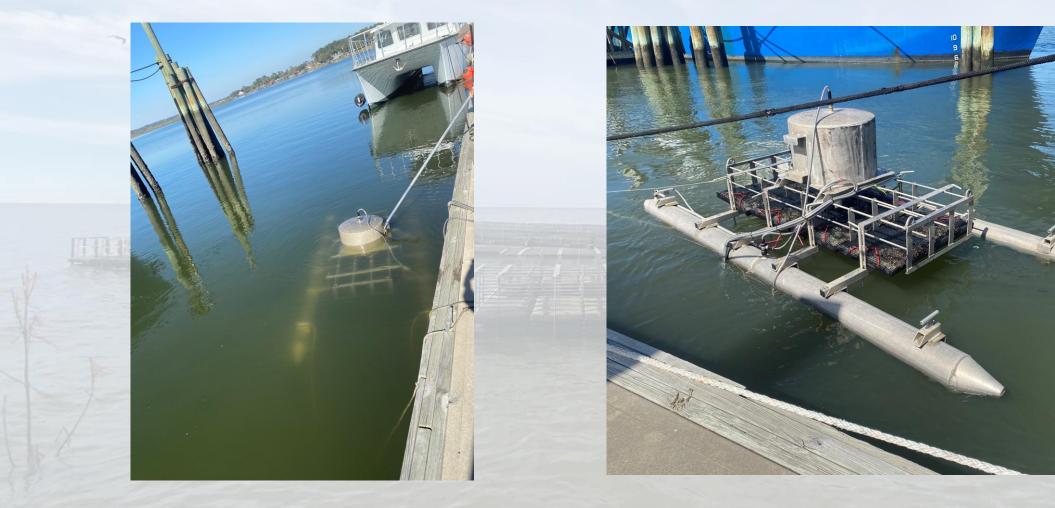
# Shellevator Explorer: Emerging Technology

K/ VI JAM

#### Sea Trial: Oyster South Savannah >20' in 5 Knot Current



## **Expands Operational Bandwidth**

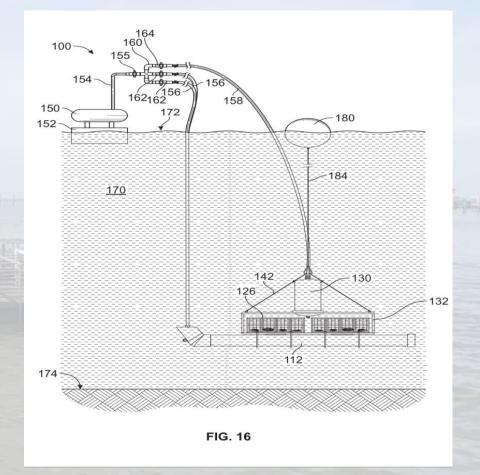


### **Inversion Proof**



#### Suspend Anywhere in Water Column

- Expands operational bandwidth
  - Depth >100m
  - Position at selected depth
- Applications
  - Position below thermocline for *V. parahaemolyticus* purging
    - Out of sight and off bottom to avoid predators or low oxygen
- Expands aquaculture opportunities
  - Suspend lines mussels or kelp
  - Fish pens below



#### **Shellevator Advantages**

- Automation reduces labor and saves \$\$\$\$
- Simple No submerged moving parts
- Fast/Efficient- raised & sunk in minutes for pennies
- Seamless Portability reduces uncertainty
- Durable/robust withstood multiple hurricanes
- Compact 3D
- Secure- out of sight